

TRADE SECRET-PRODUCED BY PHILIP MORRIS-SUBJECT TO  
 A COURT ORDER IN PHILIP MORRIS COMPANIES, INC. ET AL  
 v AMERICAN BROADCASTING COMPANIES, INC. ET AL. THIS  
 DOCUMENT AND ITS CONTENTS SHALL NOT BE USED, SHOWN OR  
 DISTRIBBED EXCEPT AS PROVIDED IN THE COURT'S ORDER.

**STANDARDS FOR LINE II  
MACHINE ROOM #2 OPERATOR**

<u>STANDARD</u>	<u>HOW MEASURED</u>	<u>STD. VALUE</u>	<u>STD. PV RANGE</u>
71. DROPPED (Tunnel Zone Temp. - See 77-80)			
72. Chevron Cutter Speed	Spd. Pot	52%	--
73. Rotary Dryer Speed	Watch	15 RPM	--
74. DROPPED			
75. Feeder Doffer Setting	Ruler	1/2"	--
76. Reject Feeder Incline Belt Speed	Speed Pot. at 100	1 Rev. on Tail Shaft in 7 Sec.	--
77. Tunnel Zone 1 Temp.	Controller In Manual-100% Open	365°	360-370°F
78. Tunnel Zone 2 Temp.	Controller In Manual-100% Open	365°	360-370°F
79. Tunnel Zone 3 Temp.	Controller In Manual-100% Open	345°	340-350°F
80. Tunnel Zone 4 Temp.	Controller In Manual-100% Open	375°	370-380°F
81. Tunnel Zone 5 Temp.	Controller In Manual-100% Open	365°	360-370°F
82. Number of Containers at Dry End	Count	6 Heads/ 6 Cases Maximum	--
83. Rotary Dryer Air (Nov.1 - Apr.30) (May 1 - Oct.31)	Chilled H <sub>2</sub> O Valved Out Chilled H <sub>2</sub> O Valved In	Ambient Air Chilled Air	
84. Rotary Dryer Use	Rotary Not in By-Pass	Product Running Thru Rotary Dryer	

Standard Numbers 71-100 have been  
designated for #2 Operator

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